

methanol R as the compensation liquid. The spectrum shows a small negative extremum located between 2 large negative extrema at 261 nm and 268 nm, respectively, as shown in Figure 2.2.25.-1. Unless otherwise prescribed in the monograph, the ratio A/B (see Figure 2.2.25.-1) is not less than 0.2.

Procedure. Prepare the solution of the substance to be examined, adjust the various instrument settings according to the manufacturer's instructions, and calculate the amount of the substance to be determined as prescribed in the monograph.

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2.2.26. PAPER CHROMATOGRAPHY

ASCENDING PAPER CHROMATOGRAPHY

Apparatus. The apparatus consists of a glass tank of suitable size for the chromatographic paper used, ground at the top to take a closely fitting lid. In the top of the tank is a device which suspends the chromatographic paper and is capable of being lowered without opening the chamber. In the bottom of the tank is a dish to contain the mobile phase into which the paper may be lowered. The chromatographic paper consists of suitable filter paper, cut into strips of sufficient length and not less than 2.5 cm wide; the paper is cut so that the mobile phase runs in the direction of the grain of the paper.

Method. Place in the dish a layer 2.5 cm deep of the mobile phase prescribed in the monograph. If prescribed in the monograph, pour the stationary phase between the walls of the tank and the dish. Close the tank and allow to stand for 24 h at 20 °C to 25 °C. Maintain the tank at this temperature throughout the subsequent procedure. Draw a fine pencil line horizontally across the paper 3 cm from one end. Using a micro pipette, apply to a spot on the pencil line the volume of the solution prescribed in the monograph. If the total volume to be applied would produce a spot more than 10 mm in diameter, apply the solution in portions allowing each to dry before the next application. When more than one chromatogram is to be run on the same strip of paper, space the solutions along the pencil line at points not less than 3 cm apart. Insert the paper into the tank, close the lid and allow to stand for 1 h 30 min. Lower the paper into the mobile phase and allow elution to proceed for the prescribed distance or time. Remove the paper from the tank and allow to dry in air. Protect the paper from bright light during the elution process.

DESCENDING PAPER CHROMATOGRAPHY

Apparatus. The apparatus consists of a glass tank of suitable size for the chromatographic paper used, ground at the top to take a closely fitting glass lid. The lid has a central hole about 1.5 cm in diameter closed by a heavy glass plate or a stopper. In the upper part of the tank is suspended a solvent trough with a device for holding the chromatographic paper. On each side of the trough, parallel to and slightly above its upper edges, are two glass guide rods to support the paper in such a manner that no part of it is in contact with the walls of the tank. The chromatographic paper consists of suitable filter paper, cut into strips of sufficient length, and of any convenient width between 2.5 cm and the length of the trough; the paper is cut so that the mobile phase runs in the direction of the grain of the paper.

Method. Place in the bottom of the tank a layer 2.5 cm deep of the solvent prescribed in the monograph, close the tank and allow to stand for 24 h at 20 °C to 25 °C. Maintain

the tank at this temperature throughout the subsequent procedure. Draw a fine pencil line horizontally across the paper at such a distance from one end that when this end is secured in the solvent trough and the remainder of the paper is hanging freely over the guide rod, the line is a few centimetres below the guide rod and parallel with it. Using a micro-pipette, apply on the pencil line the volume of the solution prescribed in the monograph. If the total volume to be applied would produce a spot more than 10 mm in diameter, apply the solution in portions, allowing each to dry before the next application. When more than one chromatogram is to be run on the same strip of paper, space the solutions along the pencil line at points not less than 3 cm apart. Insert the paper in the tank, close the lid, and allow to stand for 1 h 30 min. Introduce into the solvent trough, through the hole in the lid, a sufficient quantity of the mobile phase, close the tank and allow elution to proceed for the prescribed distance or time. Remove the paper from the tank and allow to dry in air. The paper should be protected from bright light during the elution process.

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2.2.27. THIN-LAYER CHROMATOGRAPHY

Thin-layer chromatography is a separation technique in which a stationary phase consisting of an appropriate material is spread in a uniform thin layer on a support (plate) of glass, metal or plastic. Solutions of analytes are deposited on the plate prior to development. The separation is based on adsorption, partition, ion-exchange or on combinations of these mechanisms and is carried out by migration (development) of solutes (solutions of analytes) in a solvent or a suitable mixture of solvents (mobile phase) through the thin-layer (stationary phase).

APPARATUS

Plates. The chromatography is carried out using pre-coated plates as described under *Reagents (4.1.1)*.

Pre-treatment of the plates. It may be necessary to wash the plates prior to separation. This can be done by migration of an appropriate solvent. The plates may also be impregnated by procedures such as development, immersion or spraying. At the time of use, the plates may be activated, if necessary, by heating in an oven at 120 °C for 20 min.

Chromatographic tank with a flat bottom or twin trough, of inert, transparent material, of a size suitable for the plates used and provided with a tightly fitting lid. For horizontal development the tank is provided with a trough for the mobile phase and it additionally contains a device for directing the mobile phase to the stationary phase.

Micropipettes, microsyringes, calibrated disposable capillaries or other application devices suitable for the proper application of the solutions.

Fluorescence detection device to measure direct fluorescence or the inhibition of fluorescence.

Visualisation devices and reagents. Suitable devices are used for derivatisation to transfer to the plate reagents by spraying, immersion or exposure to vapour and, where applicable, to facilitate heating for visualisation of separated components.

Documentation. A device may be used to provide documentation of the visualised chromatogram, for example a photograph or a computer file.

METHOD

Sample application. Apply the prescribed volume of the solutions at a suitable distance from the lower edge and from the sides of the plate and on a line parallel to the lower edge; allow an interval of at least 10 mm (5 mm on high-performance plates) between the centres of circular spots and 5 mm (2 mm on high-performance plates) between the edges of bands. Apply the solutions in sufficiently small portions to obtain circular spots 2-5 mm in diameter (1-2 mm on high-performance plates) or bands 10-20 mm (5-10 mm on high-performance plates) by 1-2 mm.

In a monograph, where both normal and high-performance plates may be used, the working conditions for high-performance plates are given in the brackets [] after those for normal plates.

Vertical development. Line the walls of the chromatographic tank with filter paper. Pour into the chromatographic tank a sufficient quantity of the mobile phase for the size of the tank to give after impregnation of the filter paper a layer of appropriate depth related to the dimension of the plate to be used. For saturation of the chromatographic tank, replace the lid and allow to stand at 20-25 °C for 1 h. Unless otherwise indicated in the monograph, the chromatographic separation is performed in a saturated tank. Apply the prescribed volume of solutions as described above. When the solvent has evaporated from the applied solutions, place the plate in the chromatographic tank, ensuring that the plate is as vertical as possible and that the spots or bands are above the surface of the mobile phase. Close the chromatographic tank, maintain it at 20-25 °C and protect from sunlight. Remove the plate when the mobile phase has moved over the prescribed distance, measured between the points of application and the solvent front. Dry the plate and visualise the chromatograms as prescribed.

For two-dimensional chromatography, dry the plates after the first development and carry out a second development in a direction perpendicular to that of the first development.

Horizontal development. Apply the prescribed volume of the solutions as described above. When the solvent has evaporated from the applied solutions, introduce a sufficient quantity of the mobile phase into the trough of the chamber using a syringe or pipette, place the plate in the chamber after verifying that the latter is horizontal and connect the mobile phase direction device according to the manufacturer's instructions. If prescribed, develop the plate starting simultaneously at both ends. Close the chamber and maintain it at 20-25 °C. Remove the plate when the mobile phase has moved over the distance prescribed in the monograph. Dry the plate and visualise the chromatograms as prescribed.

For two-dimensional chromatography, dry the plates after the first development and carry out a second development in a direction perpendicular to that of the first development.

VISUAL EVALUATION

Identification. The principal spot in the chromatogram obtained with the test solution is visually compared to the corresponding spot in the chromatogram obtained with the reference solution by comparing the colour, the size and the retardation factor (R_f) of both spots.

The retardation factor (R_f) is defined as the ratio of the distance from the point of application to the centre of the spot and the distance travelled by the solvent front from the point of application.

Verification of the separating power for identification. Normally the performance given by the suitability test described in *Reagents (4.1.1)* is sufficient. Only in special cases an additional performance criterion is prescribed in the monograph.

Related substances test. The secondary spot(s) in the chromatogram obtained with the test solution is (are) visually compared to either the corresponding spot(s) in the chromatogram obtained with the reference solution containing the impurity(ies) or the spot in the chromatogram obtained with the reference solution prepared from a dilution of the test solution.

Verification of the separating power. The requirements for the verification of the separating power are prescribed in the monographs concerned.

Verification of the detecting power. The detecting power is satisfactory if a spot or band is clearly visible in the chromatogram obtained with the most dilute reference solution.

QUANTITATIVE MEASUREMENT

The requirements for resolution and separation are prescribed in the monographs concerned.

Substances separated by thin-layer chromatography and responding to UV-Vis irradiation can be determined directly on the plate, using appropriate instrumentation. While moving the plate or the measuring device, examine the plate by measuring the reflectance of the incident light. Similarly, fluorescence may be measured using an appropriate optical system. Substances containing radionuclides can be quantified in 3 ways: either directly by moving the plate alongside a suitable counter or vice versa (see *Radiopharmaceutical preparations (0125)*), by cutting the plates into strips and measuring the radioactivity on each individual strip using a suitable counter or by scraping off the stationary phase, dissolving it in a suitable scintillation cocktail and measuring the radioactivity using a liquid scintillation counter.

Apparatus. The apparatus for direct measurement on the plate consists of:

- a device for exact positioning and reproducible dispensing of the amount of substances onto the plate;
- a mechanical device to move the plate or the measuring device along the x -axis or the y -axis;
- a recorder and a suitable integrator or a computer;
- *for substances responding to UV-Vis irradiation:* a photometer with a source of light, an optical device able to generate monochromatic light and a photo cell of adequate sensitivity are used for the measurement of reflectance or transmittance; if fluorescence is measured, a suitable filter is required to prevent light used for excitation from reaching the detector while permitting emitted light or a specific portion thereof to pass;
- *for substances containing radionuclides:* a suitable counter for radioactivity. The linearity range of the counting device is to be verified.

Method. Prepare the solution of the substance to be examined (test solution) as prescribed in the monograph and, if necessary, prepare the reference solutions of the substance to be determined using the same solvent as in the test solution. Apply the same volume of each solution to the plate and develop.

Substances responding to UV-Vis irradiation. Prepare and apply not fewer than 3 reference solutions of the substance to be examined, the concentrations of which span the expected value in the test solution (about 80 per cent, 100 per cent

and 120 per cent). Treat with the prescribed reagent, if necessary, and record the reflectance, the transmittance or fluorescence in the chromatograms obtained with the test and reference solutions. Use the measured results for the calculation of the amount of substance in the test solution.

Substances containing radionuclides. Prepare and apply a test solution containing about 100 per cent of the expected value. Determine the radioactivity as a function of the path length and report the radioactivity in each resulting peak as a percentage of the total amount of radioactivity.

Criteria for assessing the suitability of the system are described in the chapter on *Chromatographic separation techniques* (2.2.46). The extent to which adjustments of parameters of the chromatographic system can be made to satisfy the criteria of system suitability are also given in this chapter.

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2.2.28. GAS CHROMATOGRAPHY

Gas chromatography (GC) is a chromatographic separation technique based on the difference in the distribution of species between two non-miscible phases in which the mobile phase is a carrier gas moving through or passing the stationary phase contained in a column. It is applicable to substances or their derivatives which are volatilised under the temperatures employed.

GC is based on mechanisms of adsorption, mass distribution or size exclusion.

APPARATUS

The apparatus consists of an injector, a chromatographic column contained in an oven, a detector and a data acquisition system (or an integrator or a chart recorder). The carrier gas flows through the column at a controlled rate or pressure and then through the detector.

The chromatography is carried out either at a constant temperature or according to a given temperature programme.

INJECTORS

Direct injections of solutions are the usual mode of injection, unless otherwise prescribed in the monograph. Injection may be carried out either directly at the head of the column using a syringe or an injection valve, or into a vapourisation chamber which may be equipped with a stream splitter.

Injections of vapour phase may be effected by static or dynamic head-space injection systems.

Dynamic head-space (purge and trap) injection systems include a sparging device by which volatile substances in solution are swept into an absorbent column maintained at a low temperature. Retained substances are then desorbed into the mobile phase by rapid heating of the absorbent column.

Static head-space injection systems include a thermostatically controlled sample heating chamber in which closed vials containing solid or liquid samples are placed for a fixed period of time to allow the volatile components of the sample to reach equilibrium between the non-gaseous phase and the vapour phase. After equilibrium has been established, a predetermined amount of the head-space of the vial is flushed into the gas chromatograph.

STATIONARY PHASES

Stationary phases are contained in columns which may be:

- a capillary column of fused-silica whose wall is coated with the stationary phase,
- a column packed with inert particles impregnated with the stationary phase,
- a column packed with solid stationary phase.

Capillary columns are 0.1 mm to 0.53 mm in internal diameter (\emptyset) and 5 m to 60 m in length. The liquid or stationary phase, which may be chemically bonded to the inner surface, is a film 0.1 μm to 5.0 μm thick.

Packed columns, made of glass or metal, are usually 1 m to 3 m in length with an internal diameter (\emptyset) of 2 mm to 4 mm. Stationary phases usually consist of porous polymers or solid supports impregnated with liquid phase.

Supports for analysis of polar compounds on columns packed with low-capacity, low-polarity stationary phase must be inert to avoid peak tailing. The reactivity of support materials can be reduced by silanising prior to coating with liquid phase. Acid-washed, flux-calcinated diatomaceous earth is often used. Materials are available in various particle sizes, the most commonly used particles are in the ranges of 150 μm to 180 μm and 125 μm to 150 μm .

MOBILE PHASES

Retention time and peak efficiency depend on the carrier gas flow rate; retention time is directly proportional to column length and resolution is proportional to the square root of the column length. For packed columns, the carrier gas flow rate is usually expressed in millilitres per minute at atmospheric pressure and room temperature. Flow rate is measured at the detector outlet, either with a calibrated mechanical device or with a bubble tube, while the column is at operating temperature. The linear velocity of the carrier gas through a packed column is inversely proportional to the square root of the internal diameter of the column for a given flow volume. Flow rates of 60 ml/min in a 4 mm internal diameter column and 15 ml/min in a 2 mm internal diameter column, give identical linear velocities and thus similar retention times.

Helium or nitrogen are usually employed as the carrier gas for packed columns, whereas commonly used carrier gases for capillary columns are nitrogen, helium and hydrogen.

DETECTORS

Flame-ionisation detectors are usually employed but additional detectors which may be used include: electron-capture, nitrogen-phosphorus, mass spectrometric, thermal conductivity, Fourier transform infrared spectrophotometric, and others, depending on the purpose of the analysis.

METHOD

Equilibrate the column, the injector and the detector at the temperatures and the gas flow rates specified in the monograph until a stable baseline is achieved. Prepare the test solution(s) and the reference solution(s) as prescribed. The solutions must be free from solid particles.

Criteria for assessing the suitability of the system are described in the chapter on *Chromatographic separation techniques* (2.2.46). The extent to which adjustments of parameters of the chromatographic system can be made to satisfy the criteria of system suitability are also given in this chapter.